



Marsh Shipping Supply Co., LLC.

Super Size Stencil Cutting Machine

Instructions for Use

1. Unit Description
 - table and cylinder
 - two side bars
 - 1 setting tray
 - 6 magnetic lining rules length - 27.5 inches
 - 6 magnetic lining rules length - \approx 9 inches
 - 10 magnetic locking wedges Large Size
 - 10 magnetic locking wedges Small Size
 - blankets 12" x 20"
 - blankets 12" X 40"
2. Installation

Place the unit on the middle of the working table and hang the two slide-bars onto the foreseen studs.

Place setting tray into the slide-bar.

Unit is ready for use.

Important: Your surface must be strong enough so as not to get a bent surface once the machine is in place. (Weight of the units is 77 lbs. Bending or warping would eventually damage the setting tray.
3. Setting Up

Place a magnetic lining rule on the composition tray. Set up the text with selected types, moving from left to right, with the molds engraving being right side up.

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Setting Up (continued)

Block the types at the end, between lining rules.

Use blocking wedges after the lines have been centered with help of the drawing on the tray.

Check your text for the last time.

4. Stencil Cutting

Place successively on the types the following items:

- oilboard in the suitable size
- a blanket having .16 inch thickness (supplied with the unit)

Caution: The oilboard and the blanket must never infringe upon the setting tray driving rail.

Pass one time between the unit rollers by turning the driving wheel.

Take blanket off. Oilboard has been cut and is ready for use.

If you need several similar stencils, start the process again after you have taken off oilboard remnants remaining in the molds. (This is absolutely imperative.)

5. Special Exception

If you do not have enough types to set up the entire text, you may still cut your stencil as follows:

- Substitute a block wedge where you are missing the selected type,
- Cut stencil oilboard as before,
- Take off the molds missing from the word so as to end the text and wedge up the whole lot again,
- Put the cut stencil board onto the composition carefully so as types already cut coincide,
- Pass a second time between rollers so as to cut new types just set up.

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6. Suggestions

Molds are precision tools and they have to be handled with care so as not to get cutting edge blunt. For this reason, we recommend to put them aside immediately after use into their case. Do not try to cut anything other than oilboard or paper for which these molds were intended.

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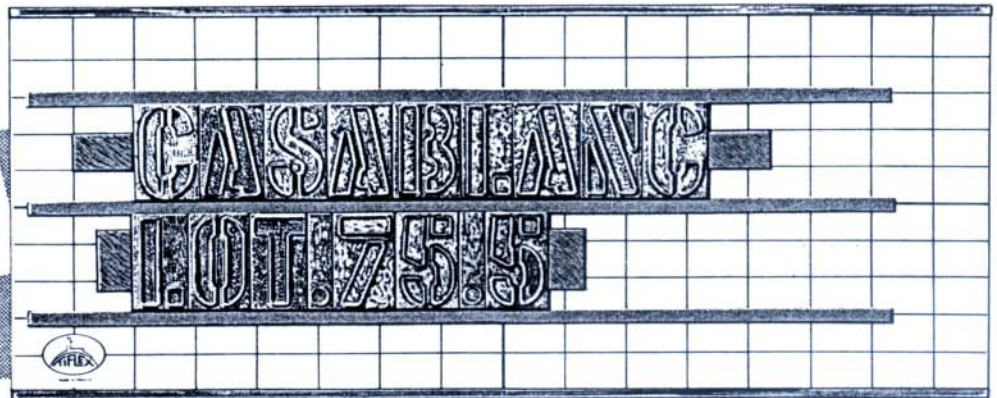
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EXAMPLE OF LAYOUT FOR SPECIAL EXCEPTION CUTTING
(No. 5 ABOVE)

example :

EGRA 70 mm.

CASABLANCA
LOT . 75 .555



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