

1,000' Roll Bracket Assembly

Installation Instructions

Tools Required:

- 1 – $\frac{3}{16}$ " (5mm) Allen Wrench,
- 1 – $\frac{1}{2}$ " (13mm) Socket and Wrench

1. Working from the rear of the machine, loosen, but **do not** remove, the two $\frac{1}{2}$ " (13mm) Tape Channel mounting nuts on each side panel. See figure 1.

Note: View From Rear

2. Spread apart the side plates at the top to remove the back tape roller assembly.

3. Install the 1,000' roll bracket assembly (figure 2) by inserting the top set of studs on the bracket into the top holes where the roller assembly was removed. See figure 3.

4. The bottom studs on the roll bracket assembly must be on the underside of the support ridge on the chassis side. You may need to squeeze together at the bottom studs to get this under the support ridge that runs at an angle. See figure 4.

5. Tighten the two $\frac{1}{2}$ " (13mm) tape channel mounting nuts on each side panel.

